



GENERAL NOTE:

1. 100 % FACTORY TESTED.
2. STANDARD TOLERANCES SHALL APPLY.

DRAWING TITLE:

HEX NIPPLE

PREPARED BY:

V.A.

CHECKED BY:

A.Q.

APPROVED BY:

A.Q.

DATE:

12/07/2022

CLIENT NAME:

PO NO:-

SPECIFICATIONS

- NPT THREADS ARE BASED ON REQUIREMENTS OF ASME B1.20.1 AND SAE AS71051
- ALL EXPOSED THREADS PROTECTED TO PREVENT DAMAGE
- ROLLED MALE THREADS FOR EXTRA STRENGTH
- BURR - FREE INTERNAL SURFACE
- WORKING PRESSURES CALCULATED IN ACCORDANCE WITH POWER PIPING CODE ANSI B31.1
- STRAIGHT FITTINGS ARE MANUFACTURED FROM QUALITY BAR STOCK FOR STRENGTH

VK-LOK

MATERIAL STANDARDS		MAX TEMPERATURE
MATERIAL	BAR STOCK	
316 STAINLESS STEEL	ASTM A276, ASME SA479, EN 1.4401	1000°F(537°C)

SR NO.	PART NO.	SIZE	DIMENSIONS			
		THREADS P - (IN.)	THREAD LENGTH L1 (MM)	LENGTH L (IN.)	HEX F (IN.)	ORIFICE B (MM)
1	VK-HN-14-1	¼"	11.6	1"	⅝"	7.1
2	VK-HN-14-2	¼"	14.2	2"	⅝"	7.1
3	VK-HN-14-3	¼"	14.2	3"	⅝"	7.1
4	VK-HN-14-4	¼"	14.2	4"	⅝"	7.1

QTY.:

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SCALE:

NTS

SHEET SIZE:

A4

DWG NO:-

HN - 01

SHEET NO.:

01 OF 01

UNITS:

MILLIMETER

REVISION:

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